

## ABSTRACT

A method for forming a pattern on a shoe sole includes a film having one or more recesses shaped or formed by such as a heating or vacuuming process, or to form the film into a shape  
5 corresponding to the shoe sole to be manufactured. A material is then filled or mold injected into the recess of the film, to have the material and the film secured together and to form the shoe sole. The film may include one or more patterns applied on one or more surfaces for allowing the patterns to be easily and quickly formed  
10 onto the shoe sole together with the film.